Building Design and Engineeri
Approaches to Airborne Infection

Basic Concepts of Ventilation Design

Jack Price

Ketabton.com

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General Principles of Ventilation

Introduction

Need for ventilation:

- **Comfort**
- **Contamination Control**

both maintain healthy work environment

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General Principles of Ventilation

- Office buildings ----- In-door air quality
- Occupational exposure ---- OSHA
- Environmental releases ---- EPA

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General Principles of Ventilation

- Regulatory Agencies (compliance concerns)
  - Federal
  - State
  - Local
- Good Practice
  - Standard of care (industry standards ANSI, ASME, etc.)
  - Work productivity
  - Process control

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Types of Systems

- **Supply**
  - Temperature & Humidity
  - Replacement (make-up air)
  - Return (recirculated air)
- **Exhaust**
  - General (dilution)
  - Local Control (hoods)

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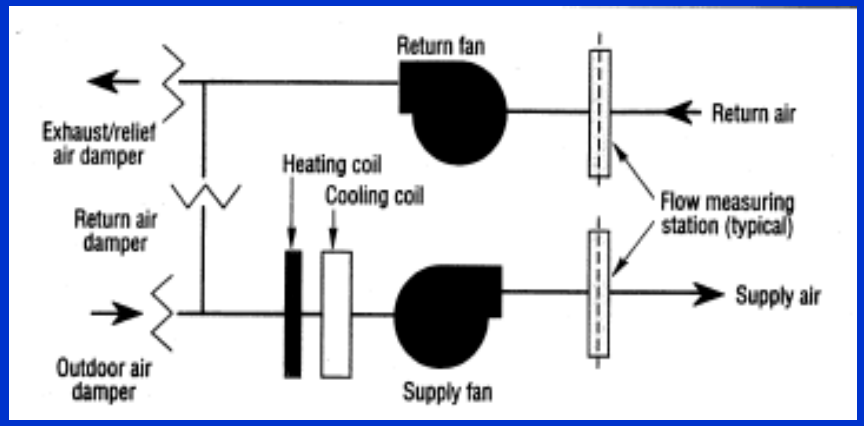
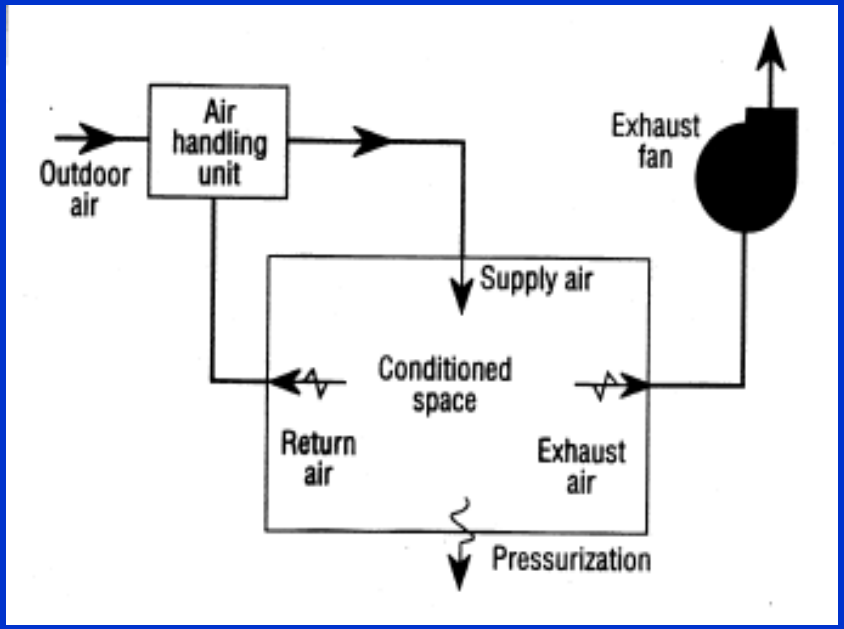
HVAC Systems



Air Handling System with Economizer



Air Balance in a Conditioned Space

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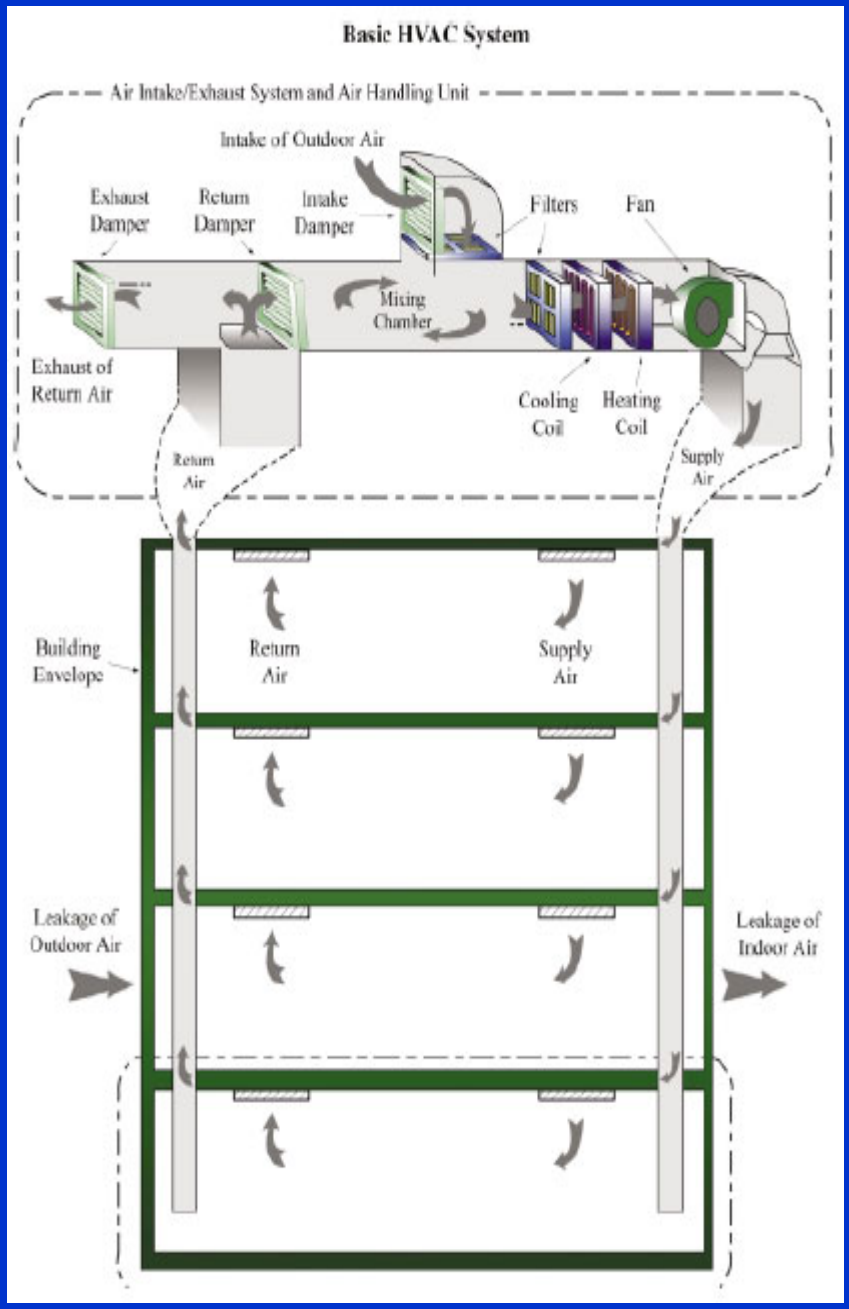

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Design Concerns

- Temperature
- Pressure
- Air Contaminants
- Work Practices
- Product Protection
- Worker Protection
- Building Codes

- Equipment Selection
- Energy Conservation
- Maintenance
- Security
- Expansion

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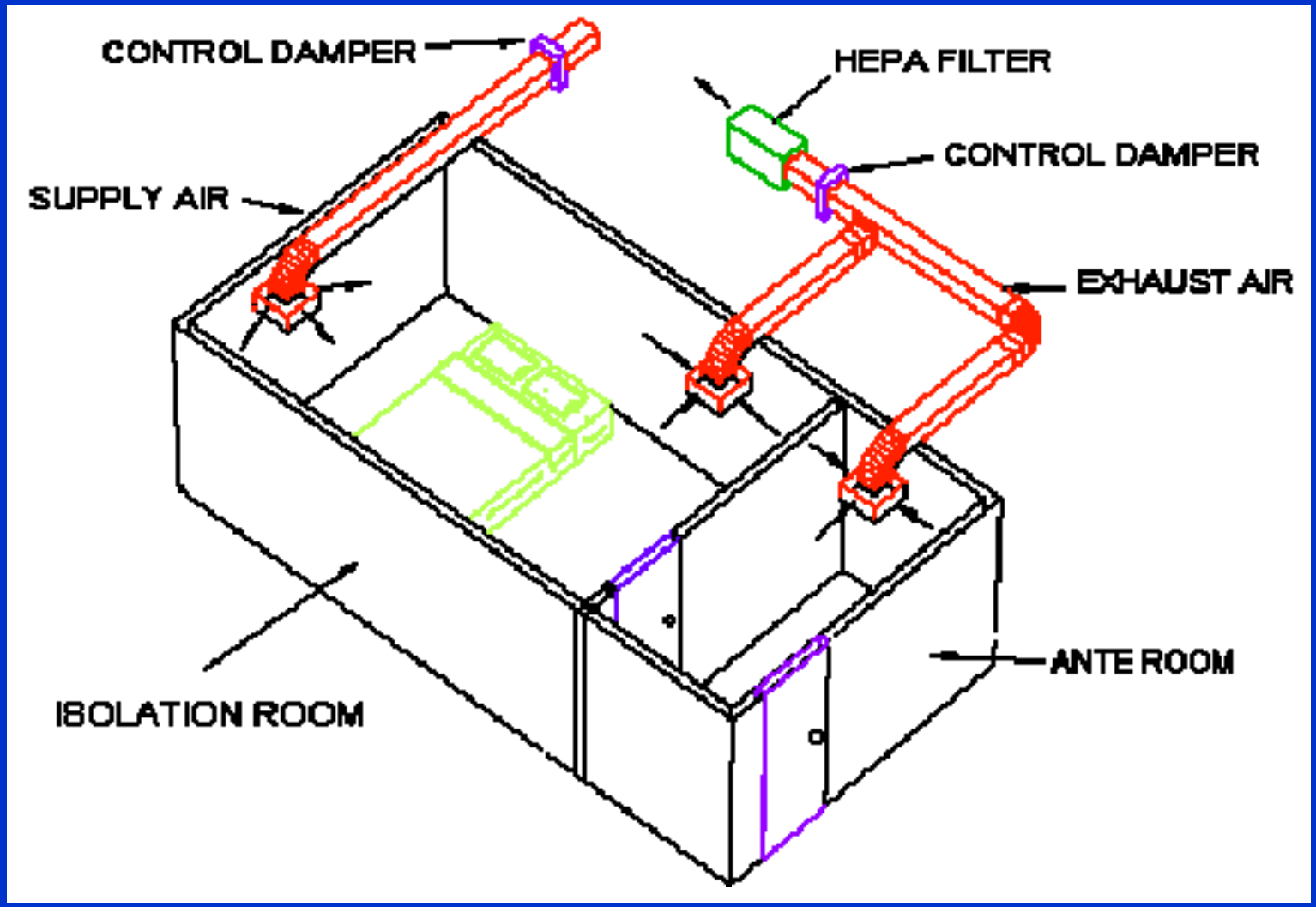

Patient Isolation Room with HEPA Exhaust Filtration

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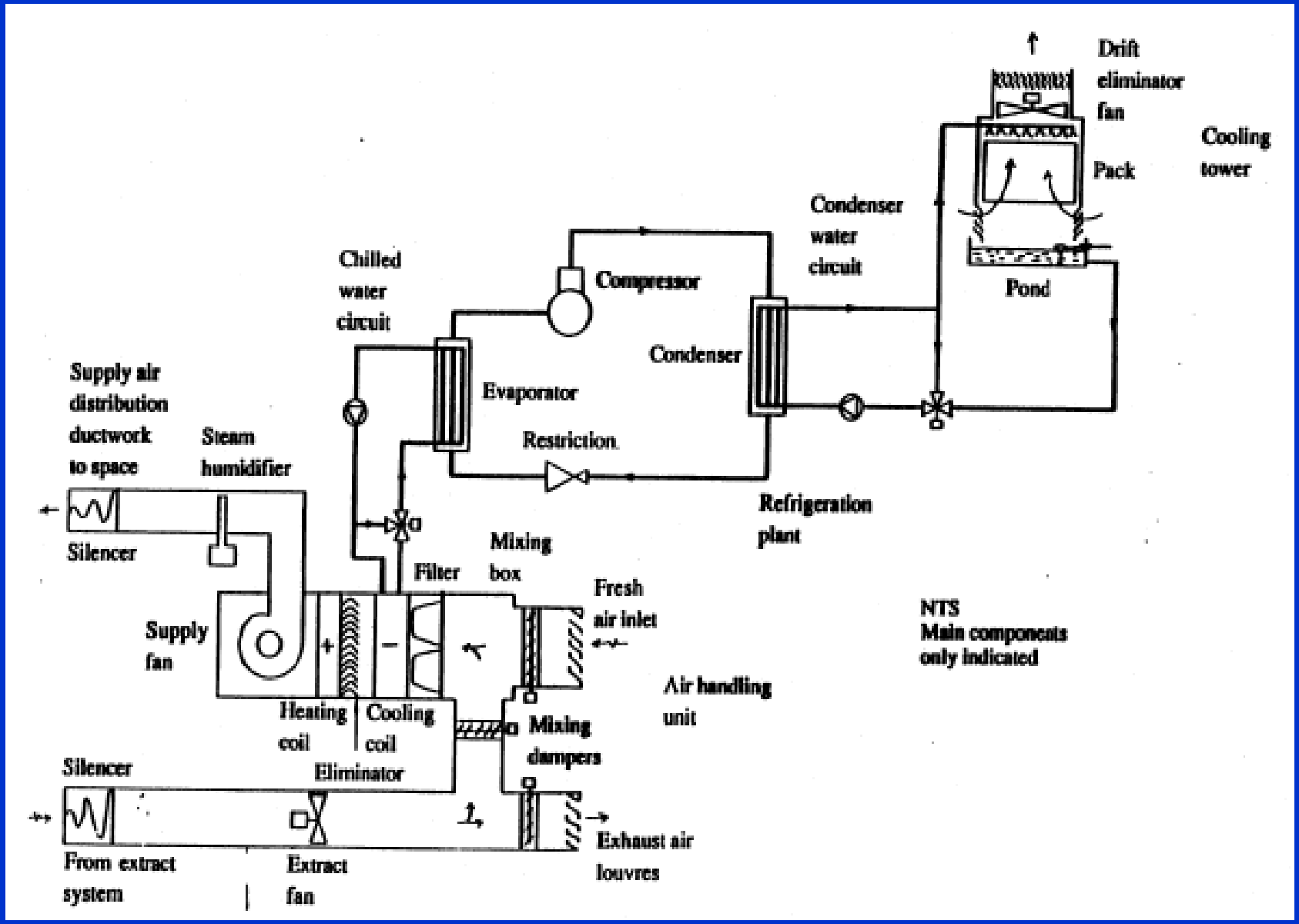

Air Conditioning System Water and Refrigeration Circuits

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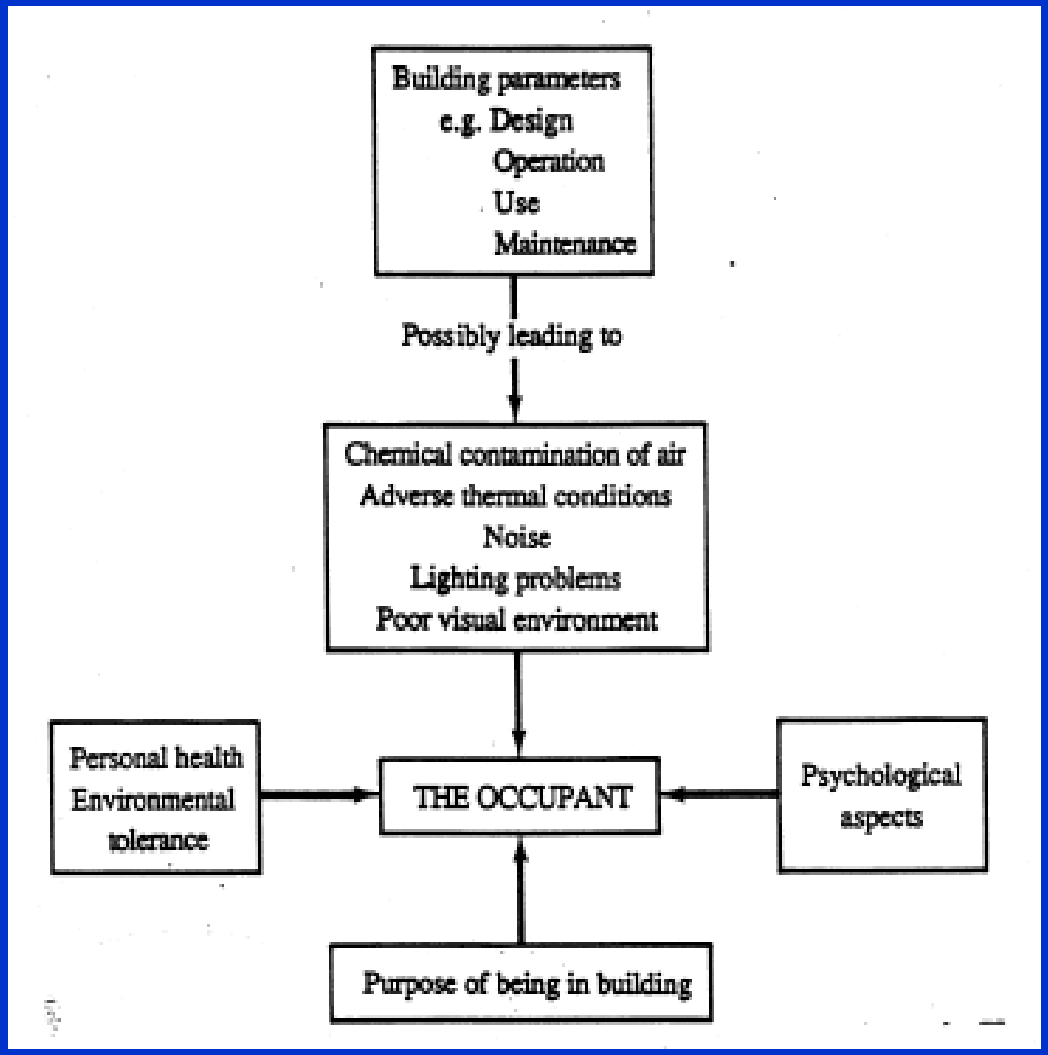

Factors in the Perception of Air Quality

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Conversion Factors

Quantity	To Convert	Into	Multiply By:
Volumetric Flow	cubic feet/minute (ft^3/min)	cubic meters/second (m^3/sec)	4.719×10^{-4}
Velocity	feet/minute (fpm)	meters/second (m/s)	0.00508
Pressure	inches water (in w.g.)	Pascals (Pa)	249.1

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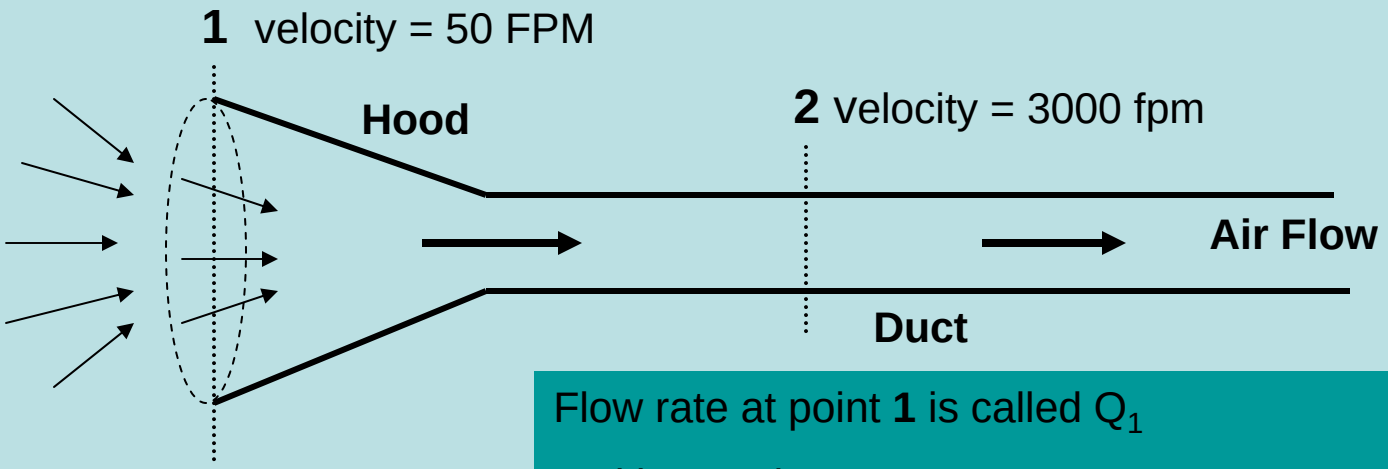
Conservation of Mass



Flow rate at point **1** is called Q_1

and is equal to

flow rate at point **2** which is called Q_2

$$Q = V \cdot A$$

Where

Q = Volumetric Flow Rate, ft^3/min

V = Air Velocity, ft/min or fpm

A = Cross Sectional Area, ft^2 or SF

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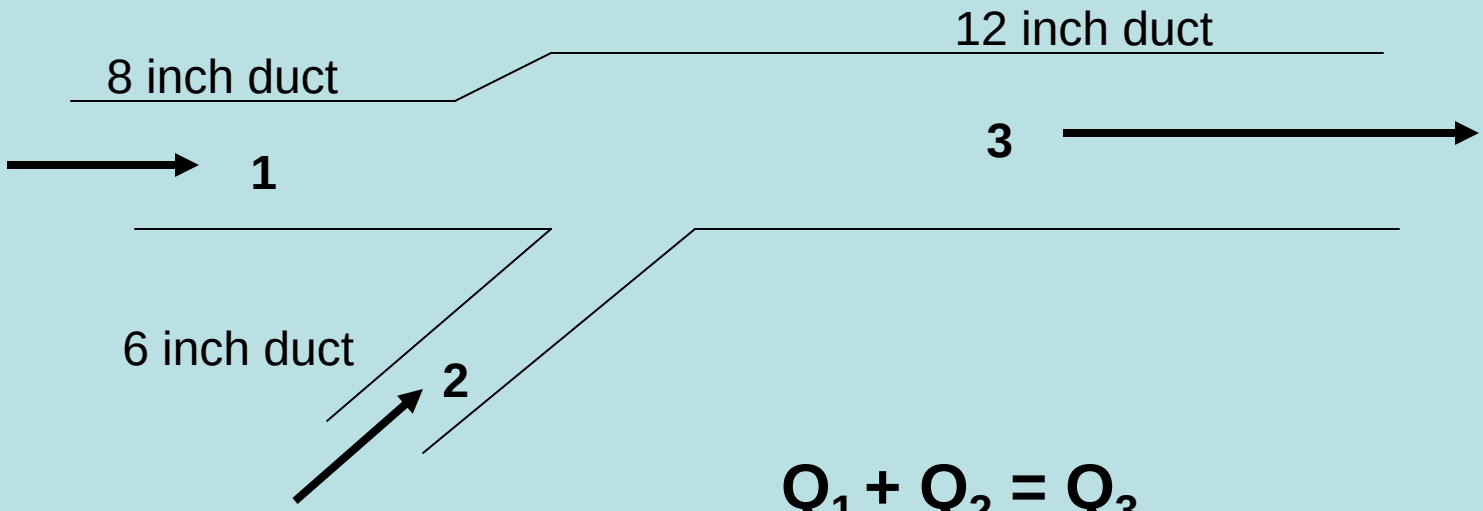
Conservation of Mass

$$Q = V \cdot A$$



$$Q_1 + Q_2 = Q_3$$

$$V_1A_1 + V_2A_2 = V_3A_3$$

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AIR FLOW

- At standard temperature and pressure (STP):

  * 1 atmosphere & 70^{o} F *

  The density of air is 0.075 lb_m/ft^3

- Air will flow from a higher pressure region to a lower pressure region

- Three Different Types of Pressure Measurements

  * Static * Velocity * Total *

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Types of Pressure Measurements

- Static Pressure (S_P)
  - potential energy
  - can be + or –
  - bursting or collapsing
  - measured perpendicular to flow
- Velocity Pressure (V_P)
  - kinetic energy
  - Exerted in direction of flow
  - accelerates from 0 to some velocity
  - always +
- Total Pressure (T_P)
  - combined static & velocity components
  - can be + or -
  - measure of energy content of air stream
  - Always decreasing as flow travels downstream thru a system only rising when going across a fan

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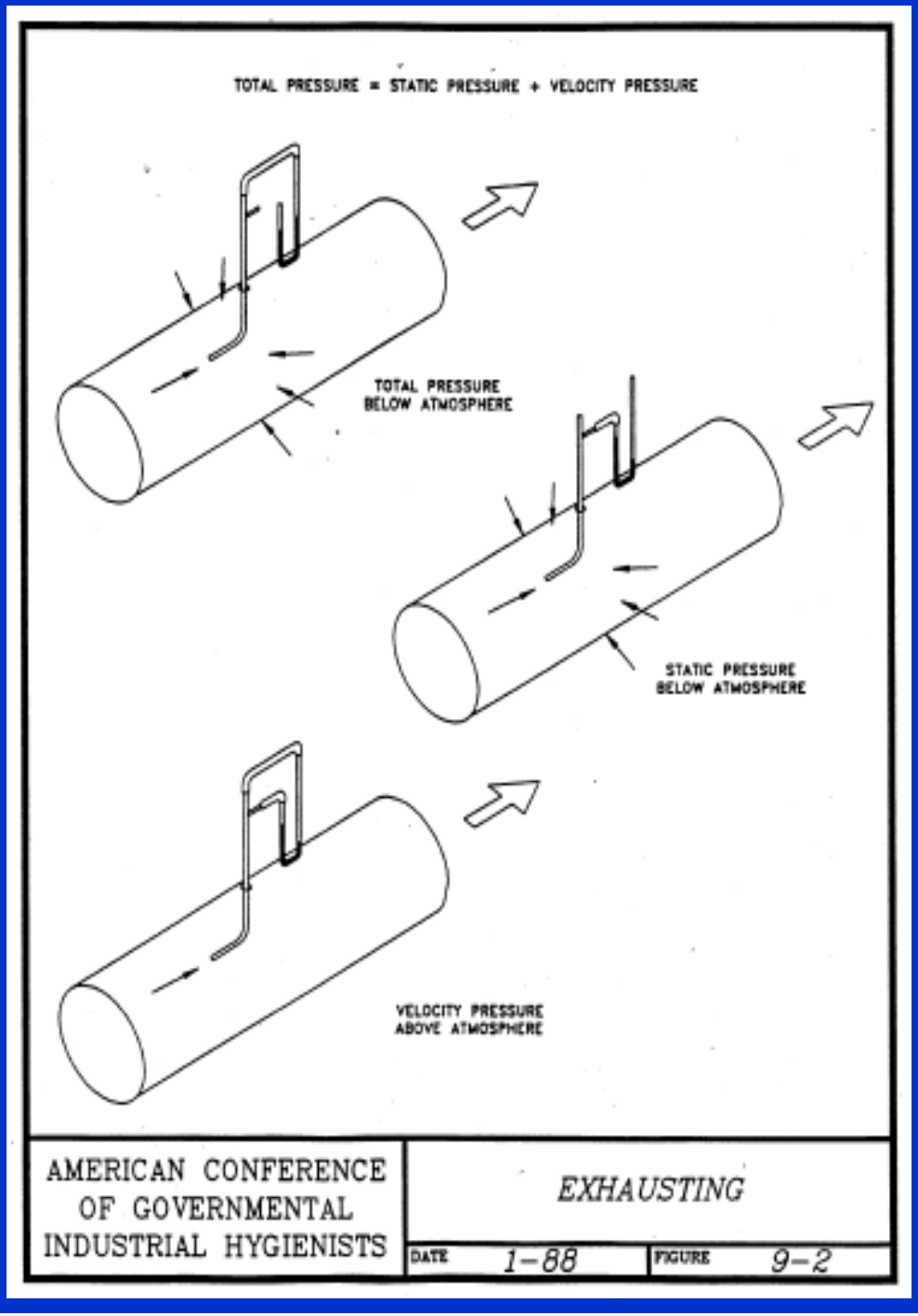
TP = SP + VP

TP	— +
SP	— +
VP	+



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Conservation of Energy

- $TP = SP + VP$ or $T_P = S_P + V_P$
- Energy losses:
  - Acceleration of air
  - Hood entry
  - Duct losses: friction (function of system materials & design)
  - Fitting losses: contractions & expansions
- $T_{P1} = T_{P2} + h_L$ now substitute $T_P = S_P + V_P$
- $S_{P1} + V_{P1} = S_{P2} + V_{P2} + h_L$

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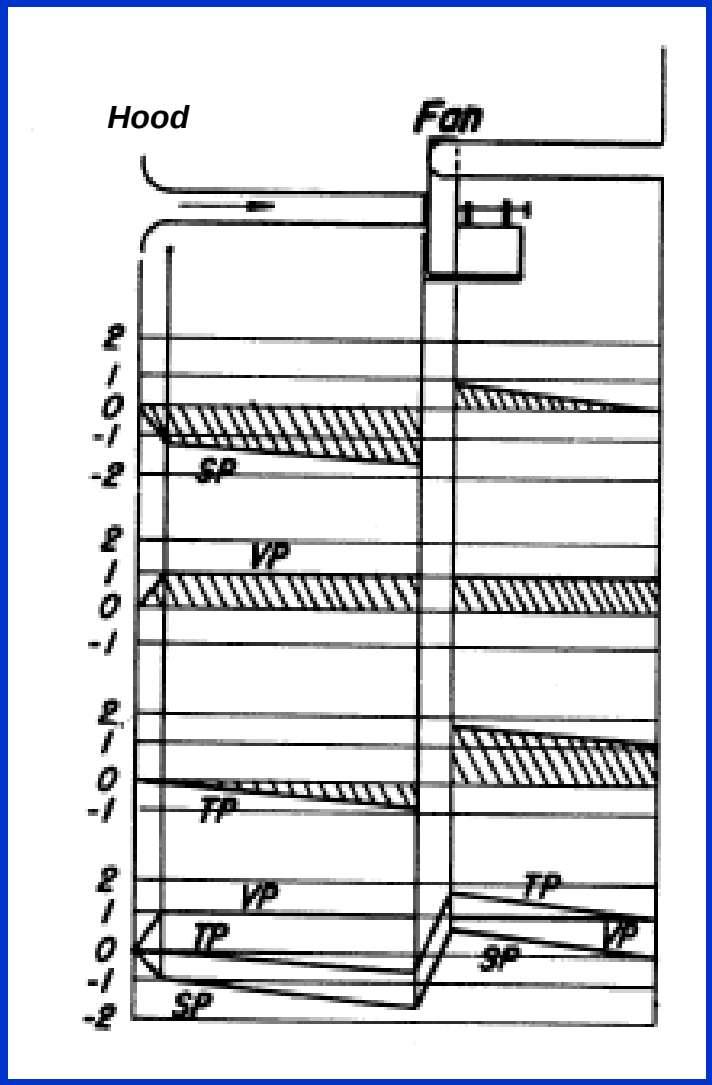

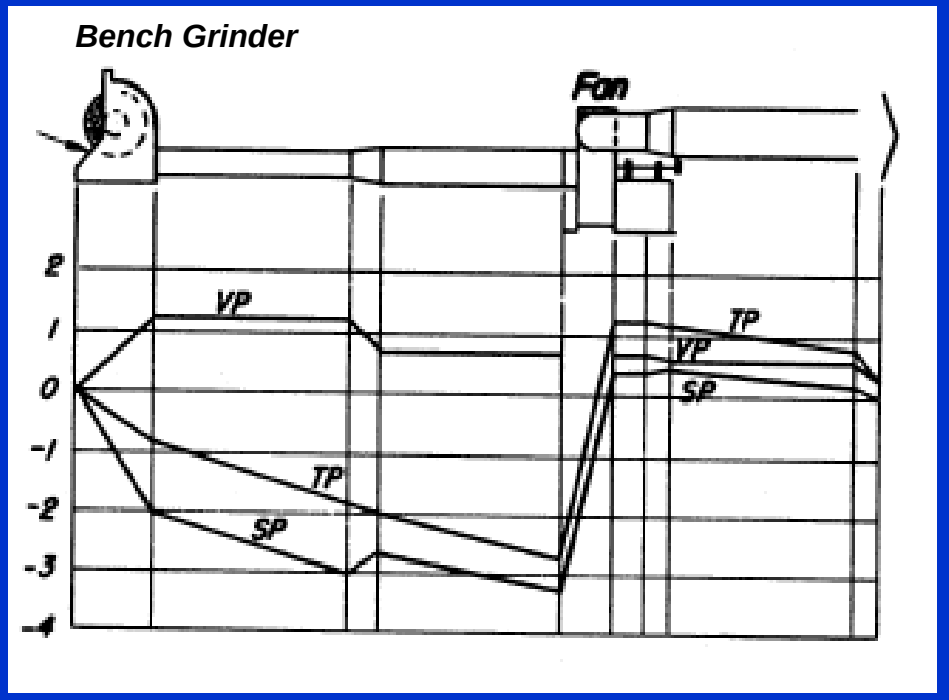

Pressure Graphs for TP, SP, and VP

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Velocity Pressure & Velocity

- $V = 1096\ (V_P/p)^{0.5}$

where p = air density
@ STP $p = 0.075\ lb_m/ft^3$

- **$V = 4005\ (V_P)^{0.5}$**

- **Velocity pressure is a function of the velocity and fluid density.**
- **Velocity pressure will only be exerted in the direction of air flow and is always positive.**

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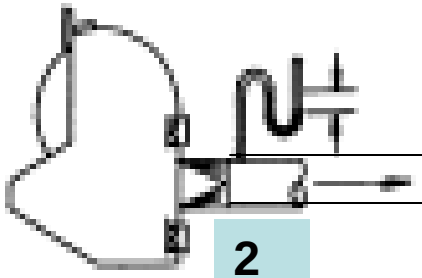
Bench Grinder Exhaust Ventilation

1



Duct diameter = 3 inches

Area = 0.0668 ft^2

3

- $Q_1 = Q_2$
- **If Q desired is 300 cfm**
- **Then Q = V A**

  V = Q A

  V = (300) / (0.0068)

  V = 4490 fpm

- If there are no losses from the grinder hood entry then:

$$SP_1 + VP_1 = SP_2 + VP_2$$

but: $SP_1 = 0$ and $VP_1 \longrightarrow 0$

we then have:

$$0 = SP_2 + VP_2$$

or $$-VP_2 = SP_2$$

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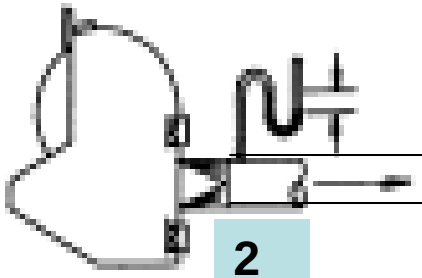
Bench Grinder Exhaust Ventilation

1



2

Duct diameter = 3 inches

Area = 0.0668 ft^2

V = 4490 fpm

3

- If there are no losses from the grinder hood entry then:

$$SP_1 + VP_1 = SP_2 + VP_2$$

but: $SP_1 = 0$ and $VP_1 \longrightarrow 0$

we then have:

$$0 = SP_2 + VP_2$$

or $$SP_2 = (-VP_2)$$

- **from $V = 4005\ (VP)^{0.5}$**
- **$VP_2 = (4490/4005)^2$**
- **$VP_2 = 1.26$ in w.g.**
- **then: $SP_2 = (-VP_2)$**

$SP_2 = -1.26$ in w.g.

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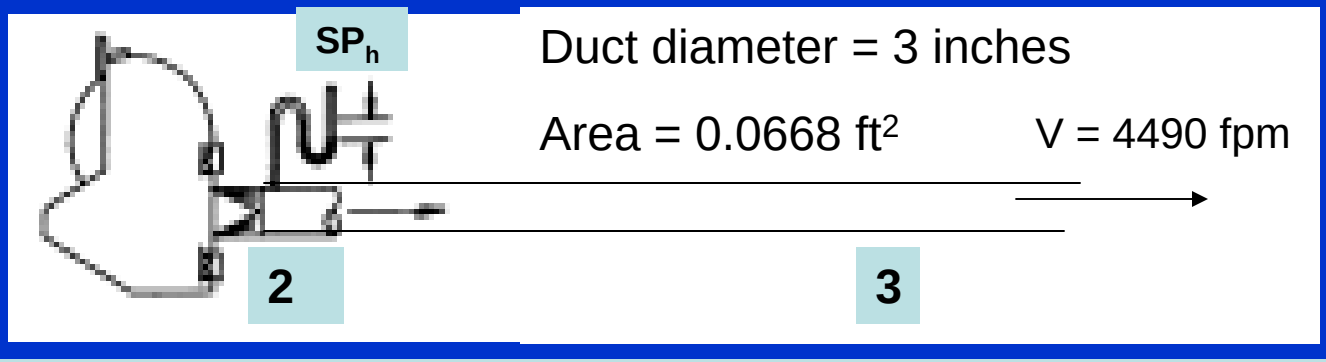
Bench Grinder Exhaust Ventilation

1



- However there are losses thru the grinder hood entry

  $SP_2 = -(VP_2 + h_e)$ where h_e is the energy loss of the hood entry

- Static pressure **(SP)** must decrease due to acceleration of air up to the duct velocity
- F_h is defined as the energy loss factor (for that hood design)
- Energy losses will be measured as a function of the velocity pressure in the system

  $h_e = (F_h)(VP)$

- Now we define the static pressure at the hood as SP_h
- SP_h is also called the hood static suction and is the absolute value of SP_2

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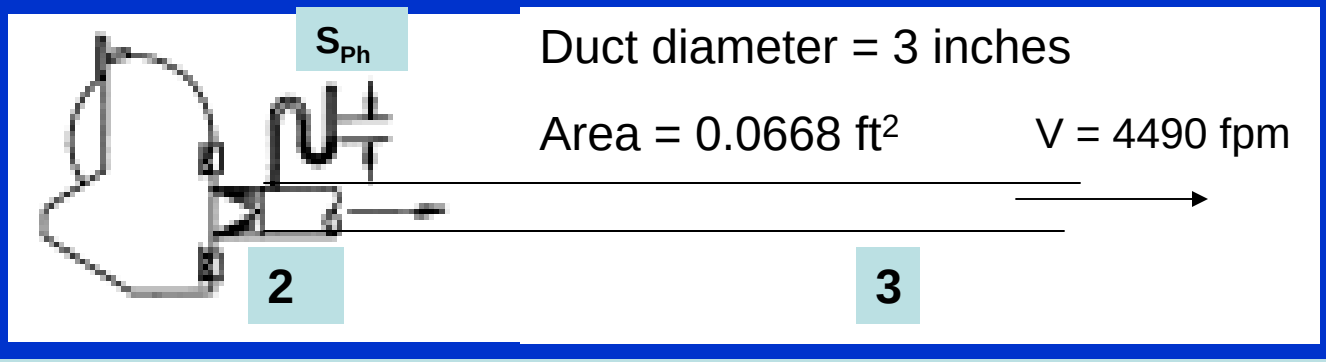
Bench Grinder Exhaust Ventilation

1



- Now add the hood entry loss:

$$SP_h = VP_2 + h_e = VP_2 + (F_h)\,(VP_2)$$

Assume that the hood energy loss factor for this hood is 0.40

- $SP_h = 1.26 + (0.40)\,(1.26) = 1.76$ **in w.g.**

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Figure 1. Relationship Between Hood Static Pressure and Flow Rate Entering Hood

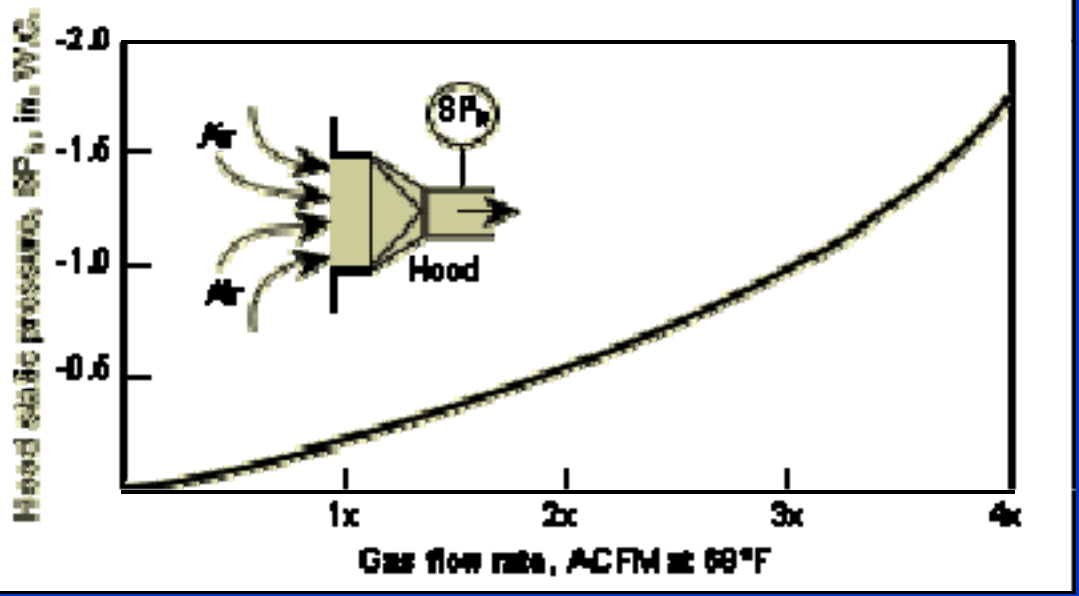

Figure 2. Air Flow Convergence in a Duct

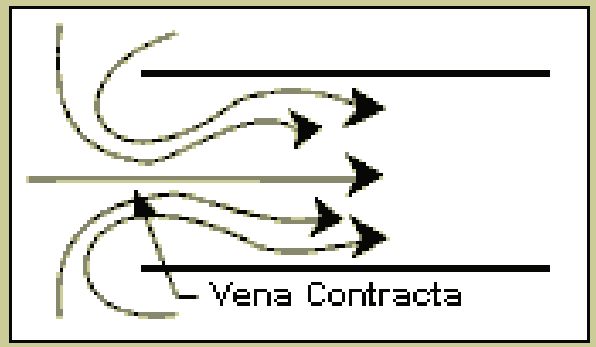

Figure 3. Hood Entry Loss Coefficients (F_d) for Various Duct Designs

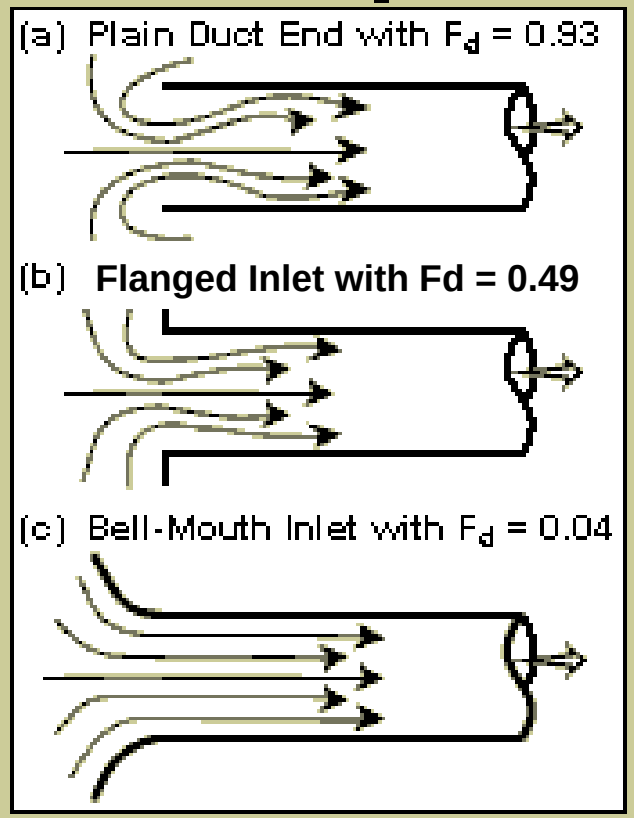

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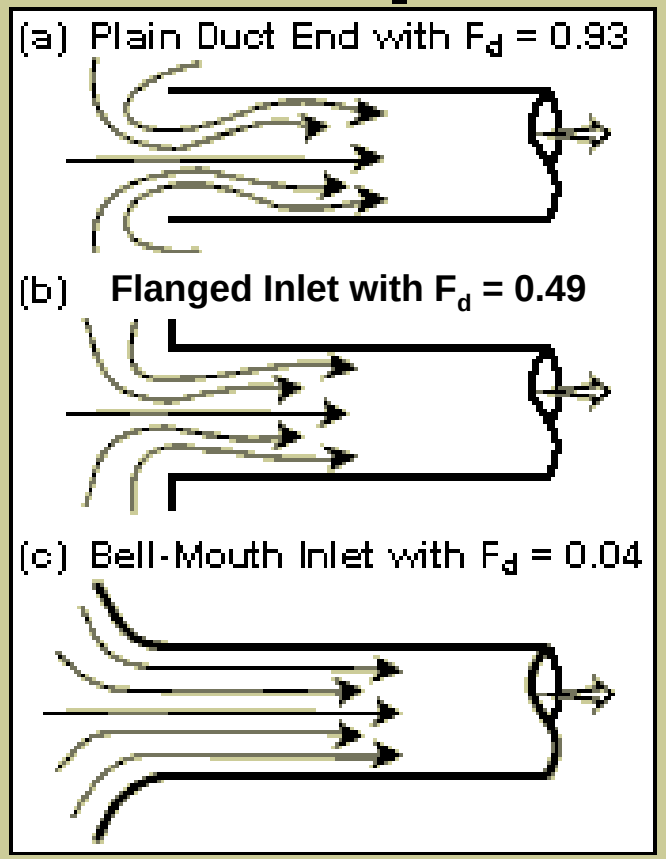
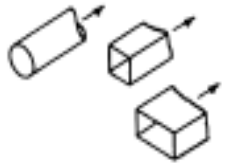
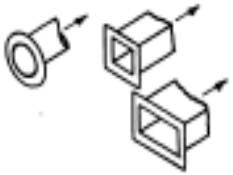
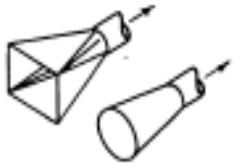
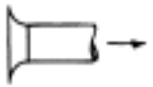
Figure 3. Hood Entry Loss Coefficients (F_d) for Various Duct Designs



HOOD TYPE	DESCRIPTION	COEFFICIENT OF ENTRY, Ce	ENTRY LOSS
	PLAIN OPENING	0.72	0.93 VP
	FLANGED OPENING	0.82	0.49 VP
	TAPER or CONE HOOD	Varies with angle of taper or cone. See Fig. 6-10	
	BELL MOUTH INLET	0.98	0.04 VP
	ORIFICE	See Fig. 6-10	
	TYPICAL GRINDING HOOD	STRAIGHT TAKE-OFF: 0.78	0.65 VP
		TAPERED TAKE-OFF: 0.85	0.40 VP

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Hood Entry Coefficients

$$C_e = \frac{\textbf{Actual Flow}}{\textbf{Hypothetical Flow } \textit{no losses}}$$

$$C_e = \frac{(4005)\ (VP)^{0.5}\ (A)}{(4005)\ (SP_h)^{0.5}(A)} = \frac{(VP)^{0.5}}{(SP_h)^{0.5}}$$

$$\mathbf{C_e = (VP/SP_h)^{0.5}}$$

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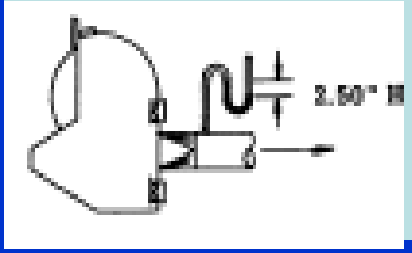
Hood Entry Coefficients

$$C_e = (VP/SP_h)^{0.5}$$

Typical values for C_e are known for some hoods.

For the bench grinder hood with a straight take-off :

$$C_e = 0.78$$



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Example Problem

- What static pressure (SP_h) should be set at the bench grinder hood to maintain a duct velocity of 4000 fpm if the take-off duct size is 4 inch diameter ?

- What is the volumetric flow rate ?

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Example Problem

- V = 4000 fpm $Q = VA = 4005(A)(VP)^{0.5}$ $Q = VA = 348$ cfm
- A for 4 inch duct diameter = 0.087 ft^2
- C_e bench grinder hood = 0.78

$$C_e = (VP/SP_h)^{0.5} = 0.78$$

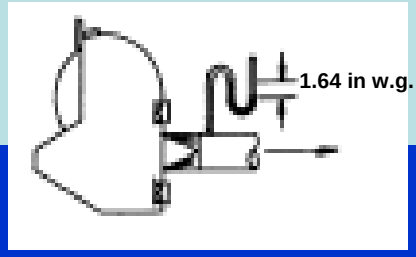
$$(VP/SP_h) = (0.78)^2$$

$$V = 4005\ (VP)^{0.5}$$

$$(VP)^{0.5} = (4000)/(4005)$$

$$VP = 0.998 \text{ in w.g.}$$

$$SP_h = VP/(0.78)^2 = (0.998)/(0.608) = 1.64 \text{ in w.g.}$$



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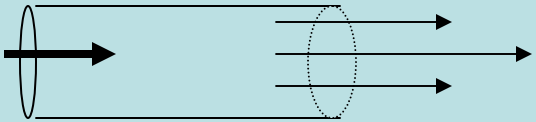
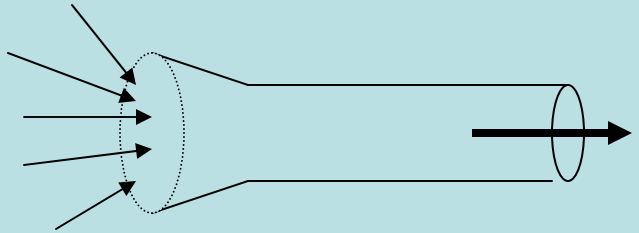
Air Flow Characteristics

- See Industrial Ventilation Manual notes

Blowing vs. Exhausting





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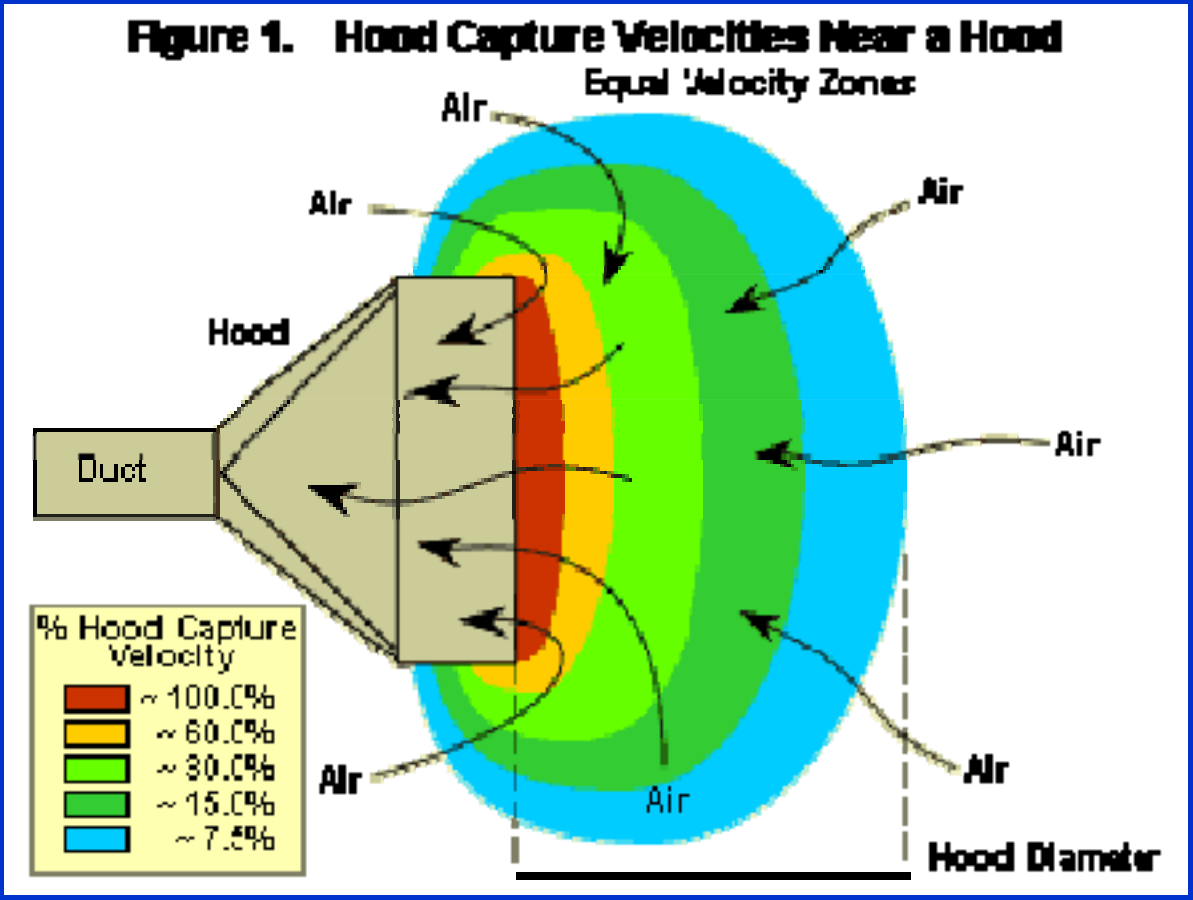
Air Flow Characteristics



Exhaust Hoods

Capture Velocity

From Dalla Valle's empirical work

$$V_{(x)} = Q/ (10 x^2 + A)$$

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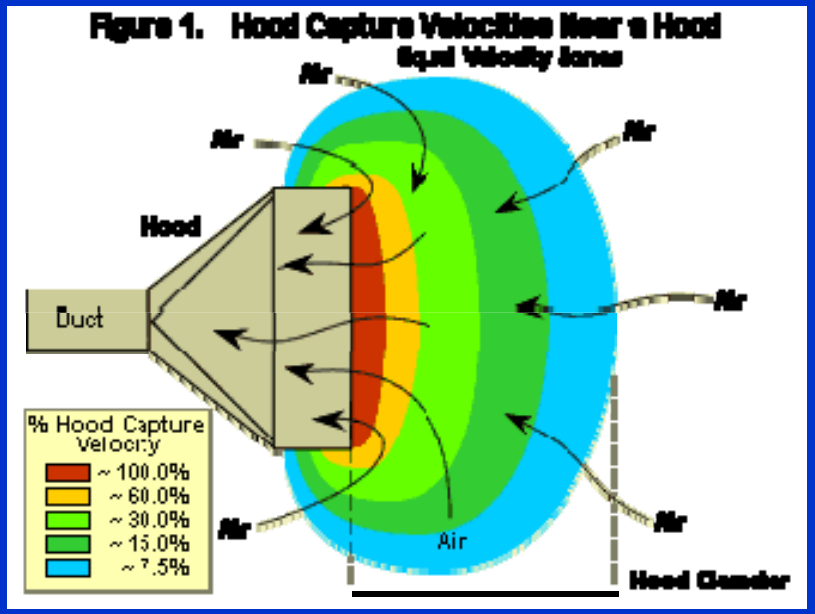
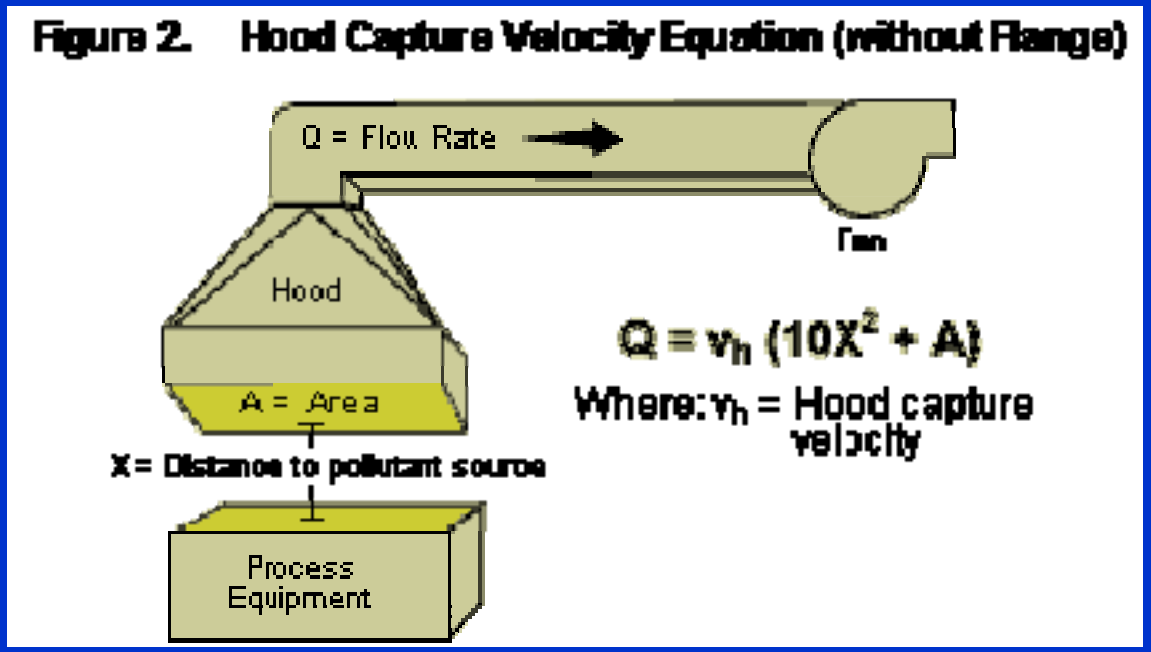
Capture Velocity



$$V_{(x)} = Q/ (10 X^2 + A)$$



Capture velocity is only effective in the immediate vicinity of the hood

Room supply air (make-up air) discharge can influence effectiveness of hood capture

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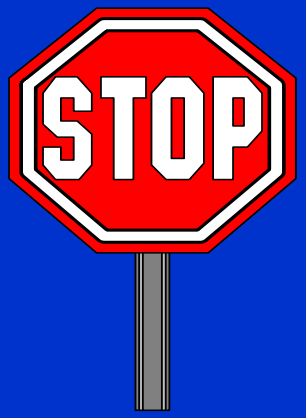
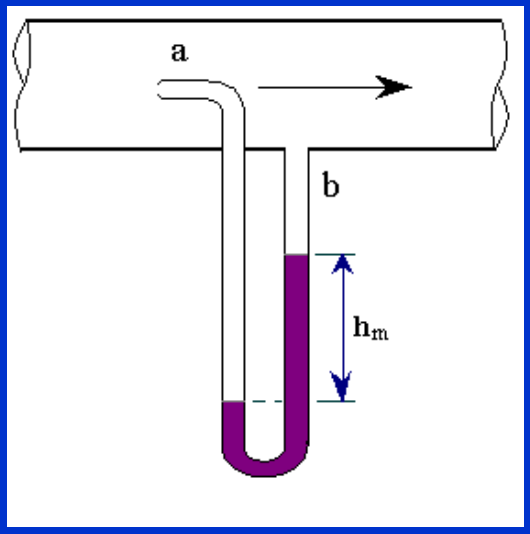


Questions ?



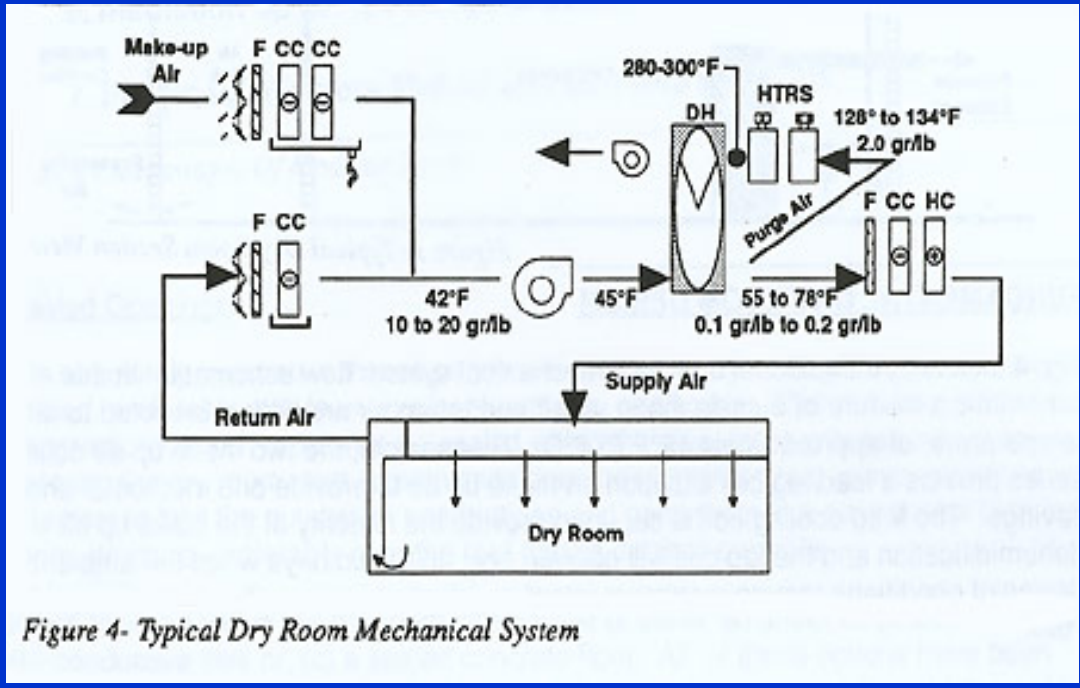


Figure 4- Typical Dry Room Mechanical System

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In-Place Filter Testing Workshop

Ventilation Systems: Operation and Testing

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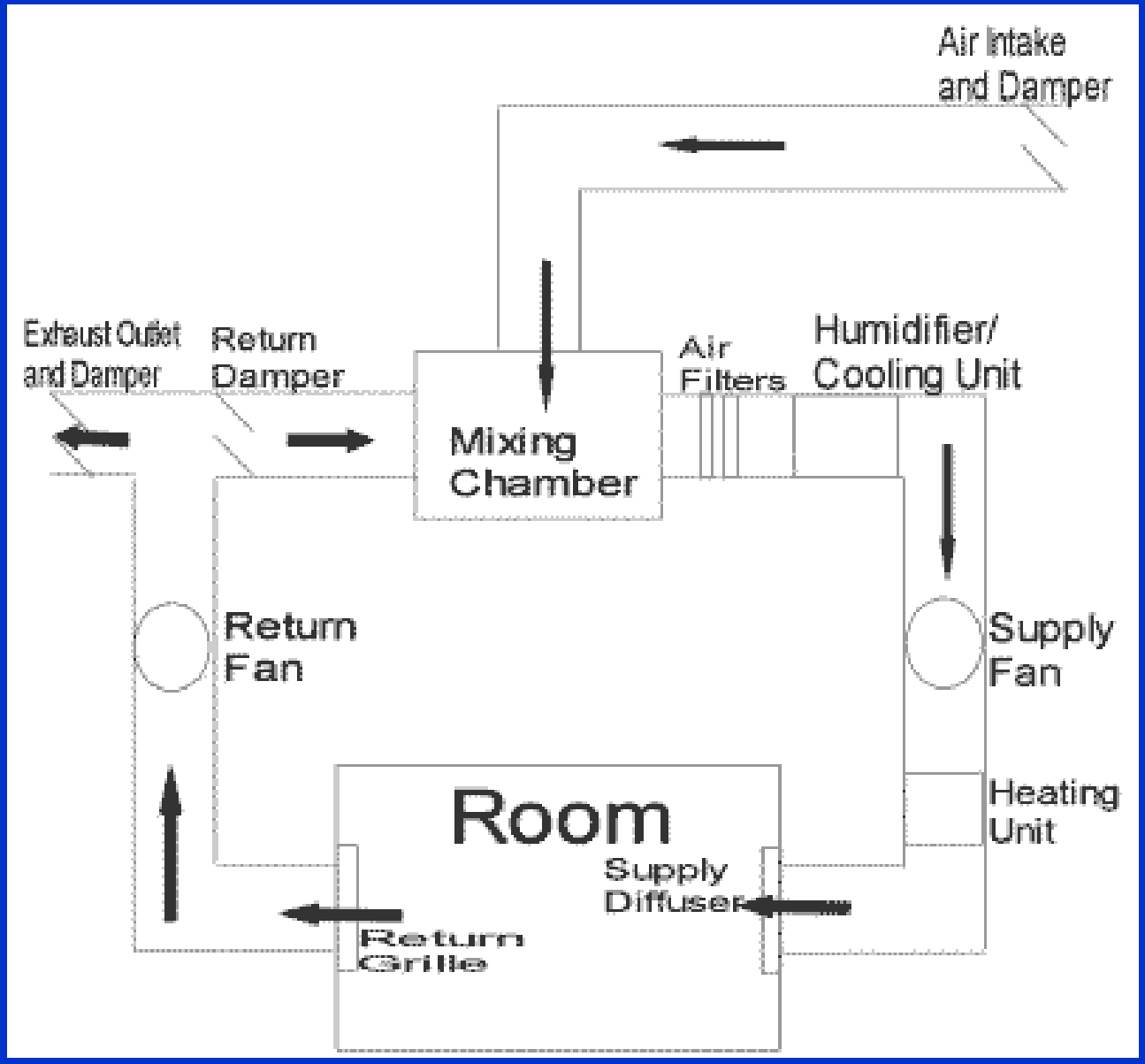
HVAC Systems



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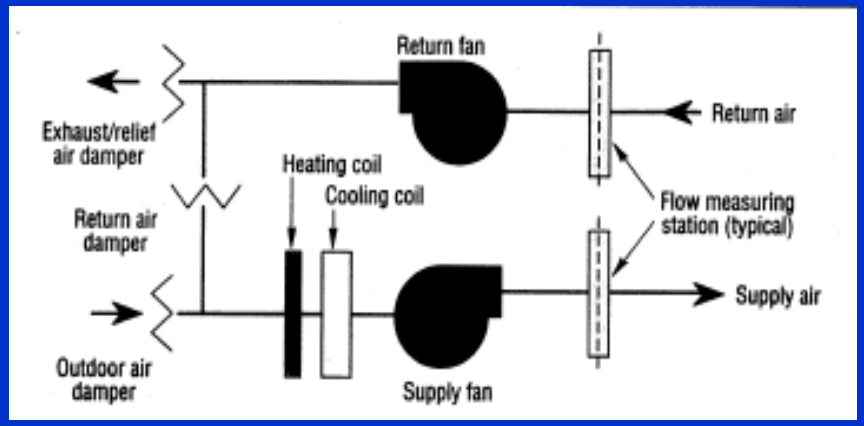
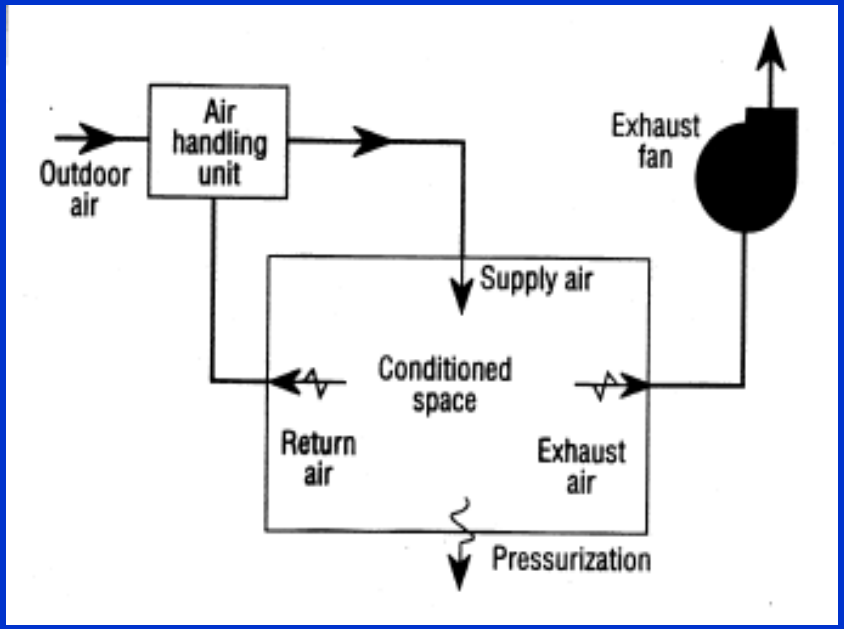
HVAC Systems



Air Handling System with Economizer



Air Balance in a Conditioned Space

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Figure 2. Centrifugal Fan Components

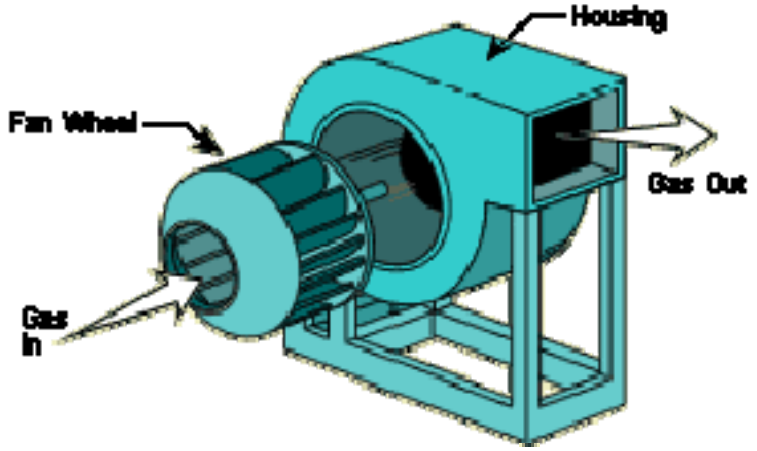

Figure 3. Centrifugal Fan and Motor Sheaves

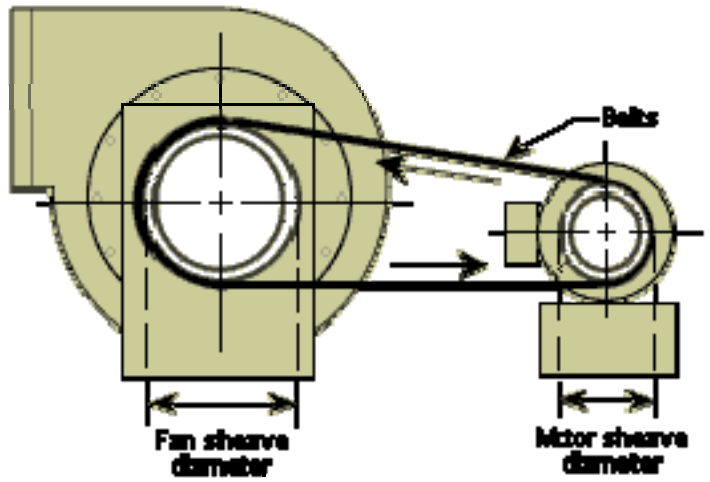

Figure 4. Types of Fan Wheels

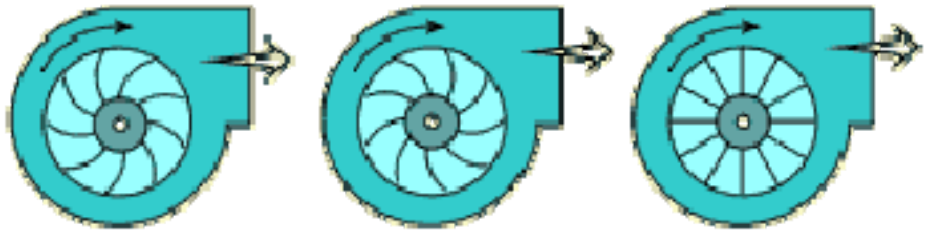

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Figure 3. Total System Static Pressure Drop

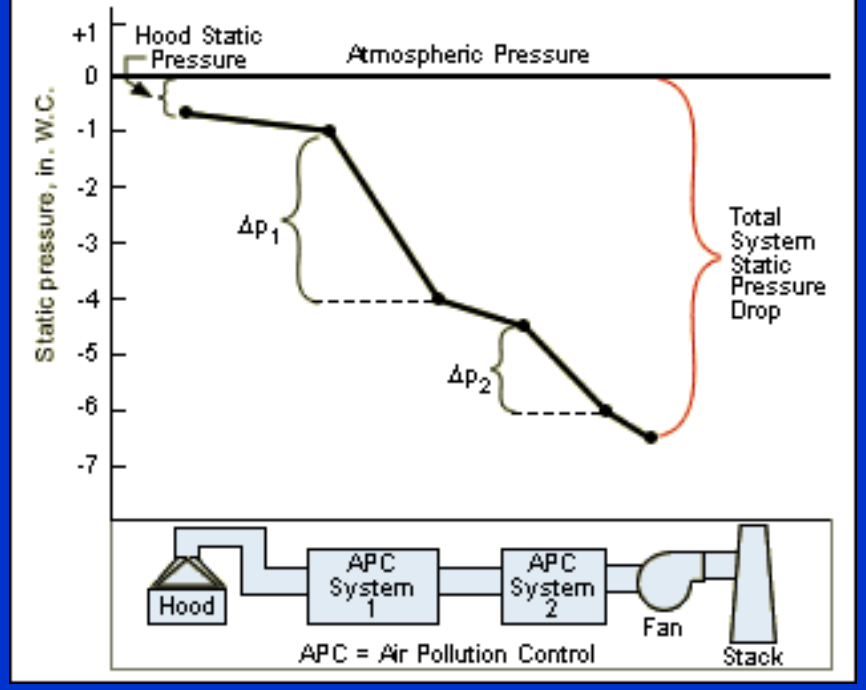

Figure 4. System Characteristic Curve

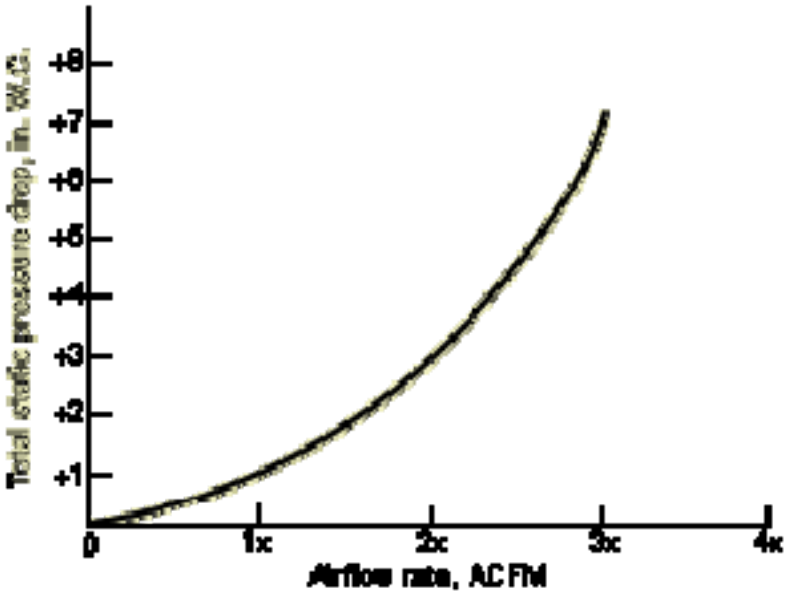

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Figure 7. Fan Characteristic Curve

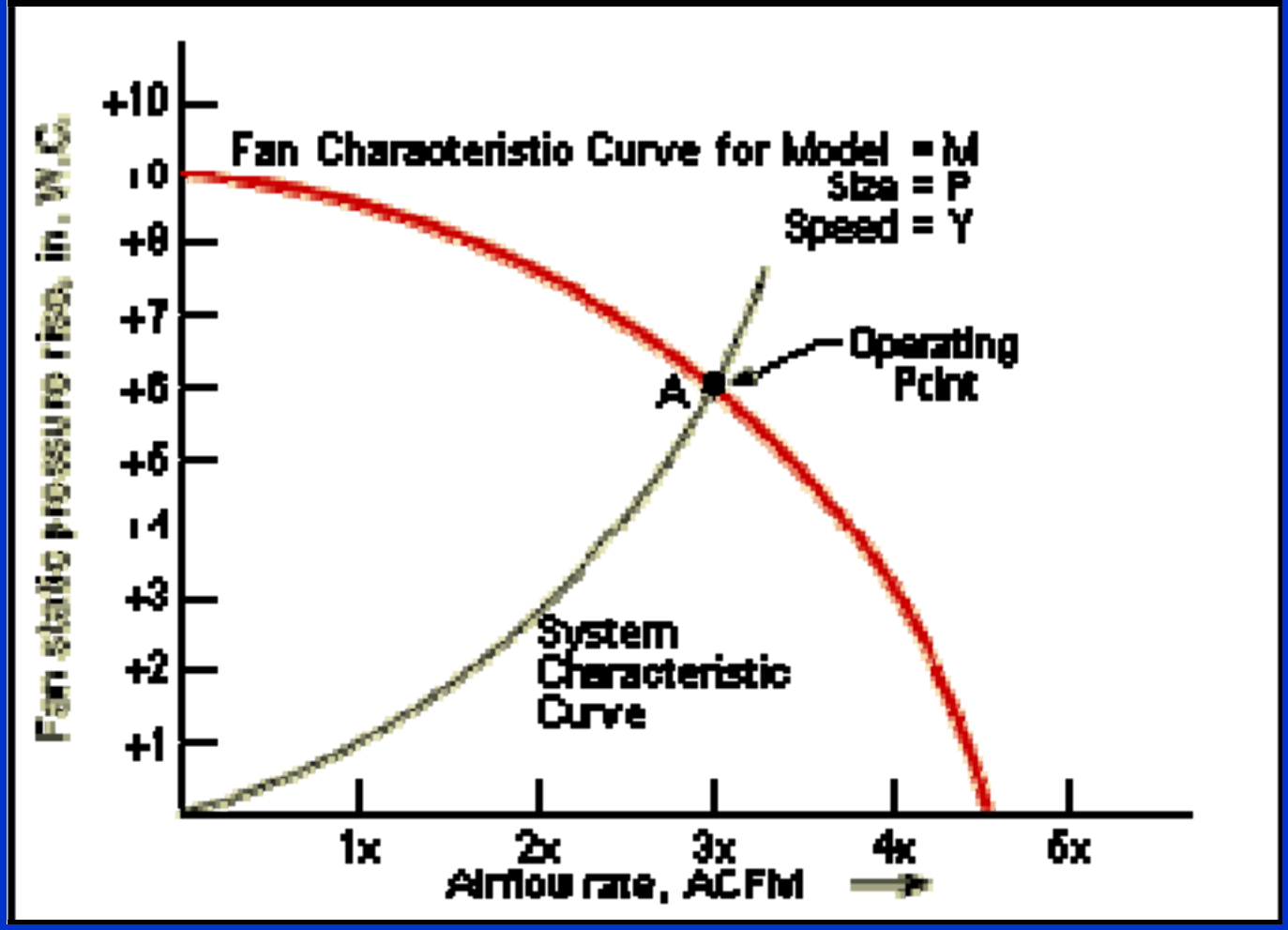

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Figure 8. Effect of a Change in the System Characteristic on the Operating Point

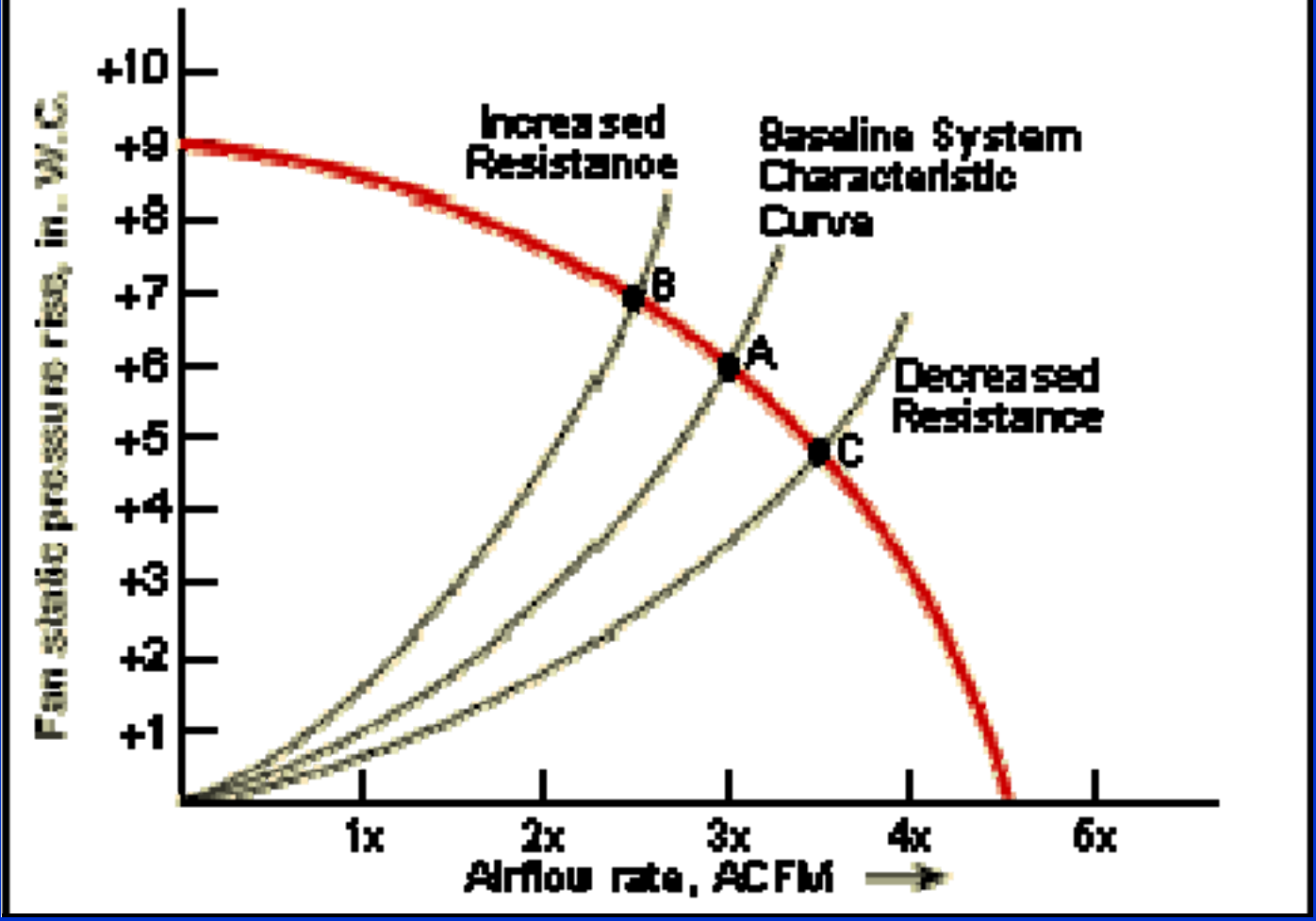

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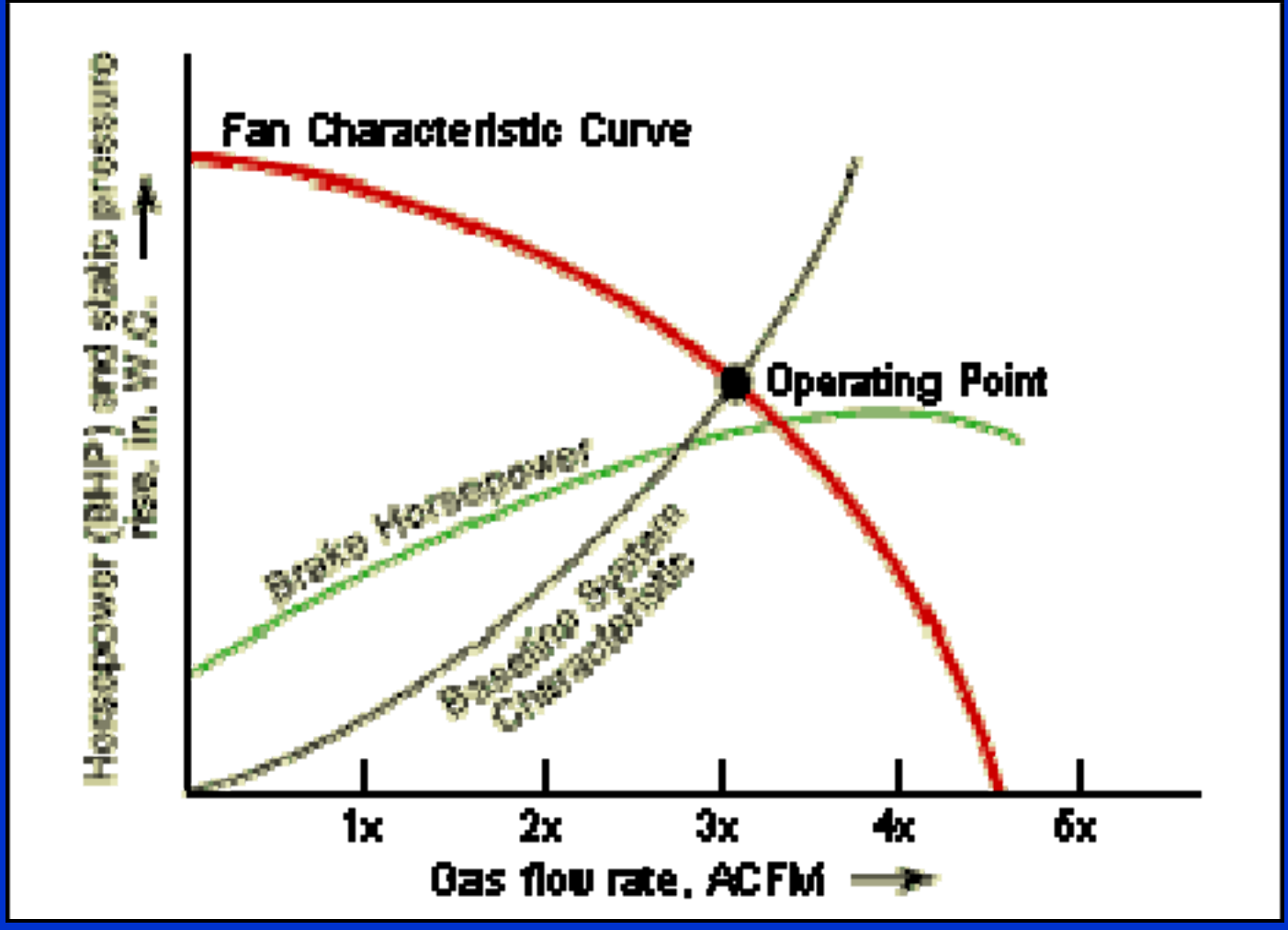
Figure 1. Example of a Brake Horsepower Curve



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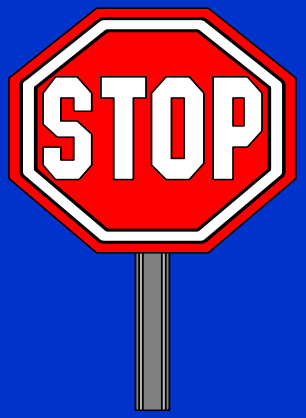
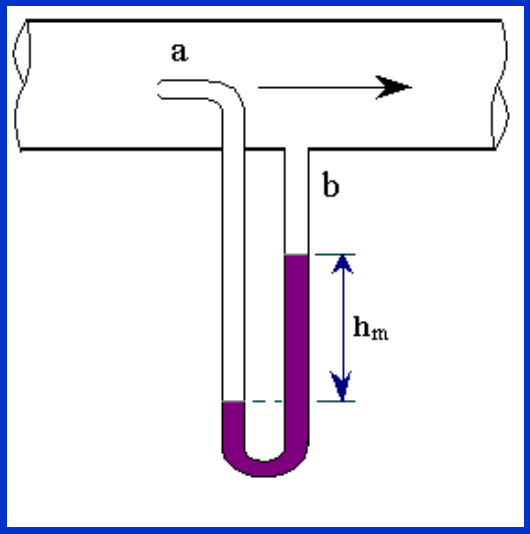


Questions ?



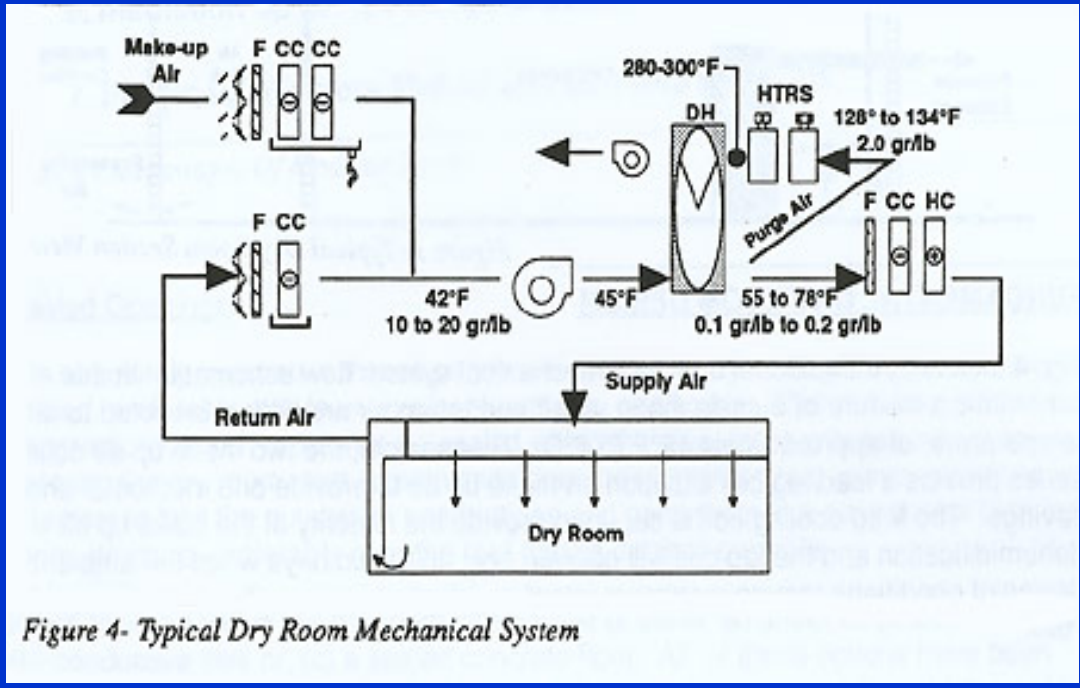


Figure 4- Typical Dry Room Mechanical System

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